

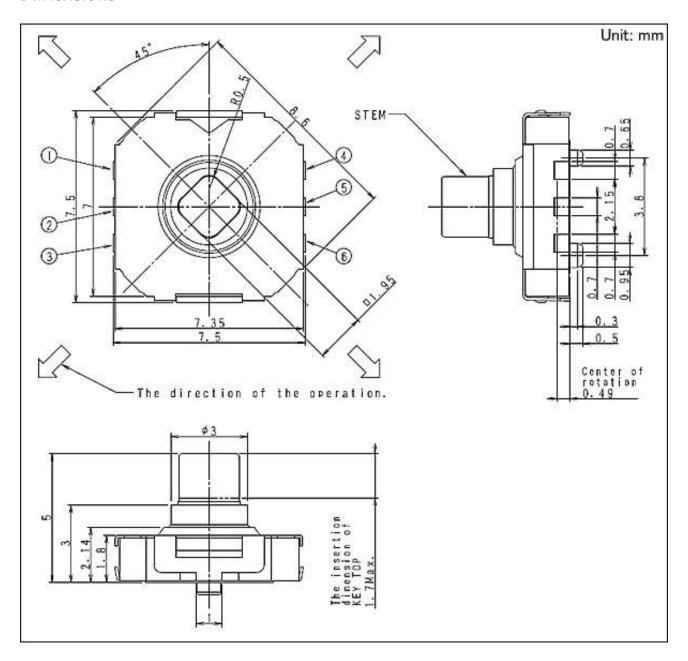


4-direction Type with Center-push Function (Surface Mount) SKRH Series

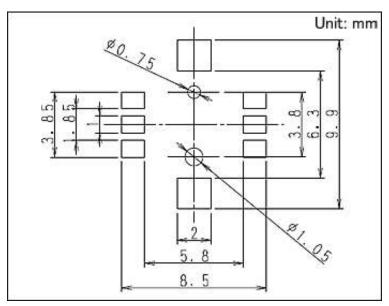
Part number			SKRHABE010
Туре			Surface mount
Operating force	4-direction	on	1.23N
	Center p	ush	2.35N
Travel	4-direction	on	0.25mm
	Center p	ush	0.15mm
Operating life (5mA 5V DC)			200,000 cycles for each direction
Initial contact resistance			500m Ω max.
Stem color			Black
Guide bosses			With
Operating temperature range			-40°C to +85°C
Ratings (max.)/(min.) (Resistive load)			50mA 12V DC/10μA 1V DC
Electrical	Directional resolution		4-direction
performance	Insulation resistance		100MΩ min. 100V DC
	Voltage proof		100V AC for 1 minute
Mechanical	Directional operating force		1.23±0.69N
performance	Push operating force		2.35±0.69N
	Actuator strength	Operating direction	29.4N
Durability	Operating life	Center push	200,000 cycles

Environmental performance	Cold		-40±2℃ for 96h
	Dry heat Damp heat		90±2℃ for 96h
			60±2℃, 90 to 95%RH for 96h
Minimum order unit (pcs.)		Japan	1,300
		Export	1,300

Dimensions

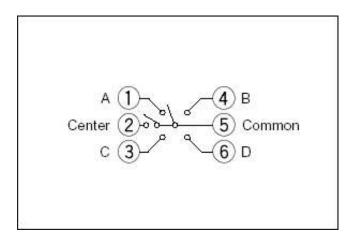


Land Dimensions



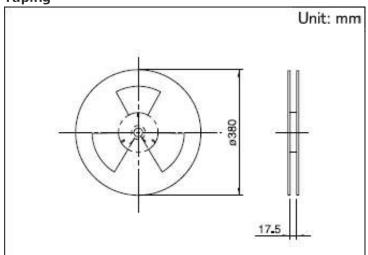
Viewed from mounting face

Circuit Diagram



Packing Specifications

Taping



Number of packages	1 reel	1,300
(pcs.)		
	1 case / Japan	10,400

	1 case / export packing	10,400
Tape width (mm)		16
Export package measurements (mm)		401×401×214

Soldering Condition

Example of Reflow Soldering Condition

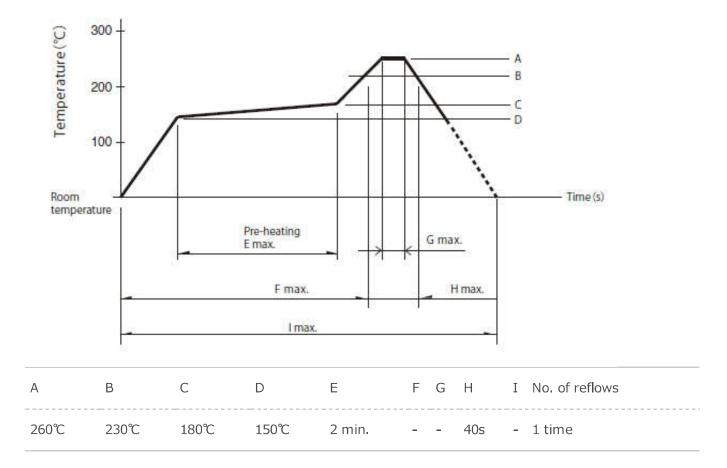
1. Heating method:

Double heating method with infrared heater.

2. Temperature measurement:

Thermocouple 0.1 to 0.2 Φ CA (K) or CC (T) at solder joints (copper foil surface). A heat resisting tape should be used to fix thermocouple.

3. Temperature profile



- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Tip temperature	350±5℃
Caldoring time	20 may
Soldering time	3s max.

No. of solders 1 time

Notes are common to this series/models.

1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.

- 2. 4-directional operating force and travel are measured at 4.3mm height from the bottom of the switch.
- 3. Please place purchase orders for taping products per minimum order unit (1 reel or a case).